

## NOTE: Order parts by Catalog Number only. DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1† 2 3	30948 87687 87947	Feed Screw Adjustment Screw Shoulder Screw	17 18 19	40287 87682 30883	Dowel Pin (2) Support Bar (2) Large Drive Shaft	32 33† 34	87640 33695 30933	Set Screw Retaining Ring Groove Roll
4 5	87972 87932	Wave Spring Groove Setting Gauge	20	32838 30888	Drive Shaft F/Copper Thrust Washer	35†	32843 87922	Groove Roll F/Copper Bearing
6† 7 8	93327 87912 87937	Feed Screw Bushing Spring Retaining Ring	21 22 23	30893 30898 30903	Key 1/4" x 5/5" Large Drive Gear Retaining Ring	36 37 38	30938 30943 93282	Thrust Washer Groove Roll Shaft #10 - 24 Screw (4)
9 10 11	30873 93307 93302	Labels Slide Key (2) 10 - 24 x <sup>1</sup> / <sub>2</sub> " SHCS (4)	24 25 26	93812 30908 45150	Bearing Flange Screw <sup>1</sup> / <sub>4</sub> " - 20 x 1 <sup>3</sup> / <sub>8</sub> " SHCS (6) <sup>1</sup> / <sub>4</sub> " Lock Washer (6)	39 40 41	93312 45157 45142	Cover Plate Front Seal Needle Bearing
12 13 14	46860 96730 93777	Grease Fitting (3) Hex Nut Needle Bearing	27 28 29	30913 30918 30928	Rear Cover Assembly Bearing Main Housing Assembly	* Note Items Not Shown  * 30708 1/2" Ratchet Extension		
15 16	93777 93782 30878	Thrust Washer Input Pinion	30 31	87977 30923	Wear Plate Slide Block	*	30703	1/2" Drive Ratchet

† Service Notes: Ref. No. 1 – Coat with EP grease.
Ref. No. 6 – Apply Loctite #271 to external threads prior to assembly.
Ref. No. 33 – Install Retaining Ring burr side away from bearing.
Ref. No. 35 – Apply Loctite #271 to outside of bearing prior to assembly.